## **Toyota Forklift Parts**

Toyota Forklift Parts - Since 1992, Toyota Material Handling inc., U.S.A., often known as TMHU, have been the top selling lift truck dealer in the U.S. Proudly celebrating more than 40 years of performance, the Irvine, California based business presents an extensive line of quality lift vehicles. Thanks to their status of excellence, reliability, and durability, Toyota remains popular in this competitive market. Quality is the foundation of Toyota's renowned Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, located in Columbus, Indiana. The bulk of the Toyota lift trucks sold in the U.S.A are manufactured here.

All Toyota machines and parts designed within North America adhere to the International Organization for Standardization or ISO 14001 standard. TIEM has been honored many times for its commitment to continuous progress, and its environmental systems. It is the first and only manufacturer to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. For example, the Toyota 8-Series IC lift vehicles emit 70% fewer smog forming emissions than the existing federal EPA standards and have complied with California's strict emission standards and policies.

## TMHU, U.S.A.- Leading the Industry

Brett Wood, President of TMHU, associates Toyota's success to its stout dedication to manufacture the best quality lift vehicles at the same time as delivering the utmost customer service and support. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues."• TMHU's parent company, Toyota Industries Corporation, also referred to as TICO, is listed in Fortune Magazine as the world's biggest lift truck provider and is amongst the magazines impressive World's Most Admired Companies.

## Redefining Environmental Responsibility

Toyota's parent company, Toyota Industries Corporation, has imparted an outstanding corporate principles towards environmental management within Toyota. Toyota's rich history of environmental protection whilst retaining economic viability cannot be matched by other organizations and unquestionably no other resource handling maker can so far rival Toyota. Environmental responsibility is an important aspect of company decision making at Toyota and they are proud to be the first and only manufacturer to provide UL-listed, EPA- and CARB-certified Compressed Natural Gas powered lift trucks. Yet one more reason they remain a leader within the industry.

In 2006, Toyota released the 8-Series line. The 8-Series signifies both Toyota's innovation and leadership in the industry. It features an exclusive emission system that surpasses Federal EPA emission values, and also meets California's more elaborate 2010 emission standards. The finished product is a lift truck that produces 70% less smog forming emissions than the present Federal standards tolerate.

Also starting in 2006, jointly with the Arbor Day Foundation, Toyota added to its dedication to the natural environment. To this day more than 58,000 trees have been embedded in the ground throughout state forests and community parks that were damaged by fires and other ecological causes. 10,500 seedlings have also been scattered through Toyota Industrial Equipment's network of dealers to non-profit organizations and neighborhood consumers to help sustain communities all over the United States

Toyota's lift vehicles offer superior output, visibility, ergonomics and durability, and most importantly, the industry's leading safety technology. The company's System of Active Stability, often known as "SAS"•, helps limit the risk of incidents and accidental injuries, in addition to increasing productivity levels while minimizing the likelihood of merchandise and equipment damage.

System Active Stability is able to sense situations that may lead to lateral instability and likely lateral overturn. When one of these conditions have been detected, the SAS will instantly engage the Swing Lock Cylinder to re-stabilize the rear axle. This changes the lift truck's stability trajectory from triangular in shape to rectangular, offering a major increase in stability which substantially reduces the likelihood of a mishap from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also assists to avoid injuries or accidents while adding durability.

The SAS systems were originally adopted on the 7-Series internal combustion lift trucks which were put on the market in 1999. These systems helped drive Toyota into the lead for industry safety standards. Now, SAS is utilized on virtually every modern internal combustion products and is standard equipment for the new 8-Series. There are more than 100,000 SAS-equipped lift vehicles in action, exceeding 450 million hours combined. The increased population of SAS-equipped trucks in the field, along with required operator education, overturn fatalities across all models have decreased by 13.6% since 1999. Furthermore, there have been an overall 35.5% reduction in industry wide collisions, loss of control, falls and overturn from a lift truck for the same period.

Toyota's rigid standards extend far beyond the technology itself. The company believes in providing widespread Operator Safety Training services to help users meet and exceed OSHA standard 1910.178. Training services, videos and a variety of resources, covering a broad scope of subjects-from personal safety, to OSHA rules, to surface and load situations, are offered through the supplier network.

Since the transaction of its first lift truck in the U.S. to the construction of its 350,000th lift truck produced in 2009 at Toyota Industrial Equipment Manufacturing, TMHU has maintained a unbroken existence in the U.S. This reality is demonstrated by the statistic that 99% of Toyota lift trucks bought in America at the moment are manufactured in the United States.

Based in Columbus, Ind., the Toyota Industrial Equipment Mfg. campus equals 998,000 square feet of facilities across 126 acres.

Facilities include a National Customer Center, as well as production operations and supply centers for equipment and service components, with the total investment exceeding \$113 million dollars.

The new National Customer Center was conceived to serve both dealers and clients of TMHU. The facility includes a 360-degree showroom, a presentation theater complete with stadium seating for 32, an area for live product demonstrations with seating capability for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's history since the birth of its creator, Sakichi Toyoda, in 1867, and lastly a training center.

The NCC embodies Toyota's commitment to offering top-notch consumer service. TMHU's 68 certified Toyota Industrial Equipment, or TIE dealers, along with 189 dealership locations throughout the U.S, present the most complete and inclusive client service and support in the industry. The company's new and Licensed Used lift vehicles, service, components, and financing features make Toyota dealerships a one-stop shop to ensure overall customer satisfaction.